

**17-25 FORD F250****TERRA SERIES****REAR BUMPER****ATTF201B103-BX****MATERIAL: E-COATED STEEL / TEXTURED BLACK POWDER COAT FINISH****DIMENSIONS: 79.5" X 15.8" X 17.3"****PRODUCT WEIGHT: 97.5 LBS****CAUTION BEFORE INSTALLING**

**Before installation** - Read and understand all instructions, warnings, cautions, and notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

**Customer Service: (626) 369-2121**

**ATTICA4X4 is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.**

Proper installation of this kit requires knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle.


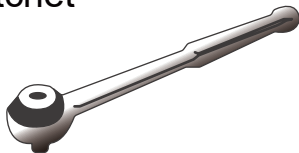



- **Always wear eye protection when operating power tools.** •

*Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:*














- Name of purchase location
- Bar Code on side of box
- Date above Bar Code
- Date inside box cover

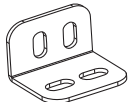

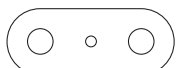
## ⚠ CAUTION

※ Please recheck fasteners after 250 miles and inspect frequently.

<b>REQUIRED TOOLS</b>	<b>Socket</b> 	<b>Ratchet</b> 
	<b>Hex Key</b> 	<b>Hex Bit Socket</b> 
		<b>Safety Glasses</b> 

## Parts Information

NO.	Parts Name	Size	Illustration	Qty
B37	Bolts	M12*35		4
N19	Nuts	M12-8		4
W27	Flat Washer	φ12*30*3		6
W25	Spring Washer	φ12		4
N36	Nuts	M14-8		4
W35	Flat Washer	φ14*27*2		12
W36	Spring Washer	φ14		12
/	Bolts	M10*40		4
N15	Nuts	M10-8		4
W23	Flat Washer	φ10*25*2		4
W22	Spring Washer	φ10		4
/	Parking Sensor Sleeve	/		2
/	Bracket	143*101		2

/	Bracket	/		2
/	/	/		12
/	/	/		4

※Note: One pack of spare parts is provided.

※**NOTICE:** Before installation, please remove the factory rear bumper and complete the following steps.

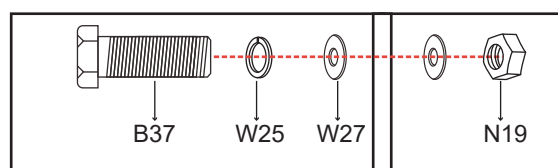
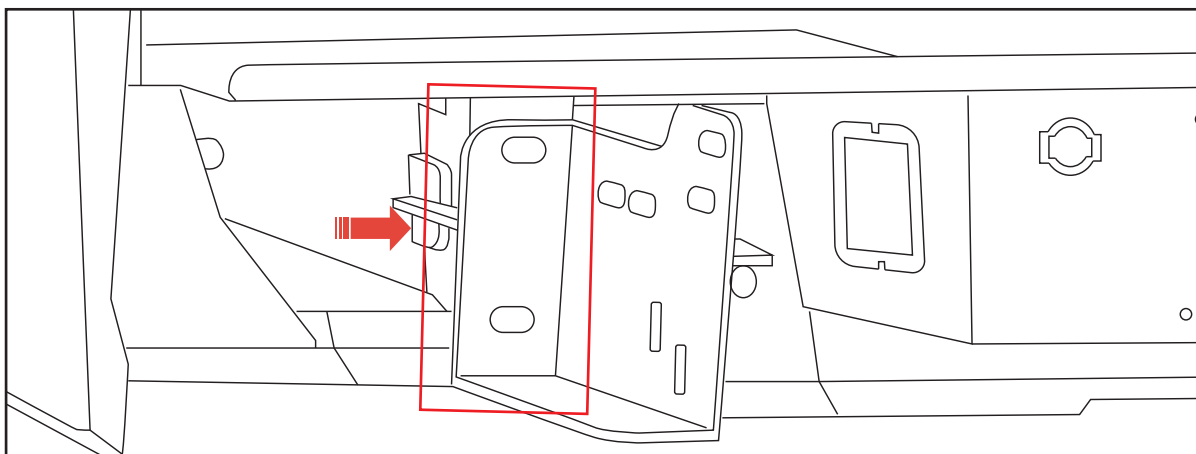
- 1.Remove the license plate.
- 2.Unplug the sensors and move the wiring harness away from the bumper.
- 3.Remove the sensors from the plastic sleeves and remove the sleeves from the bumper.
- 4.Unplug the factory license plate lights.
- 5.Move all wiring harnesses away from the bumper.

※The following are the installation steps.

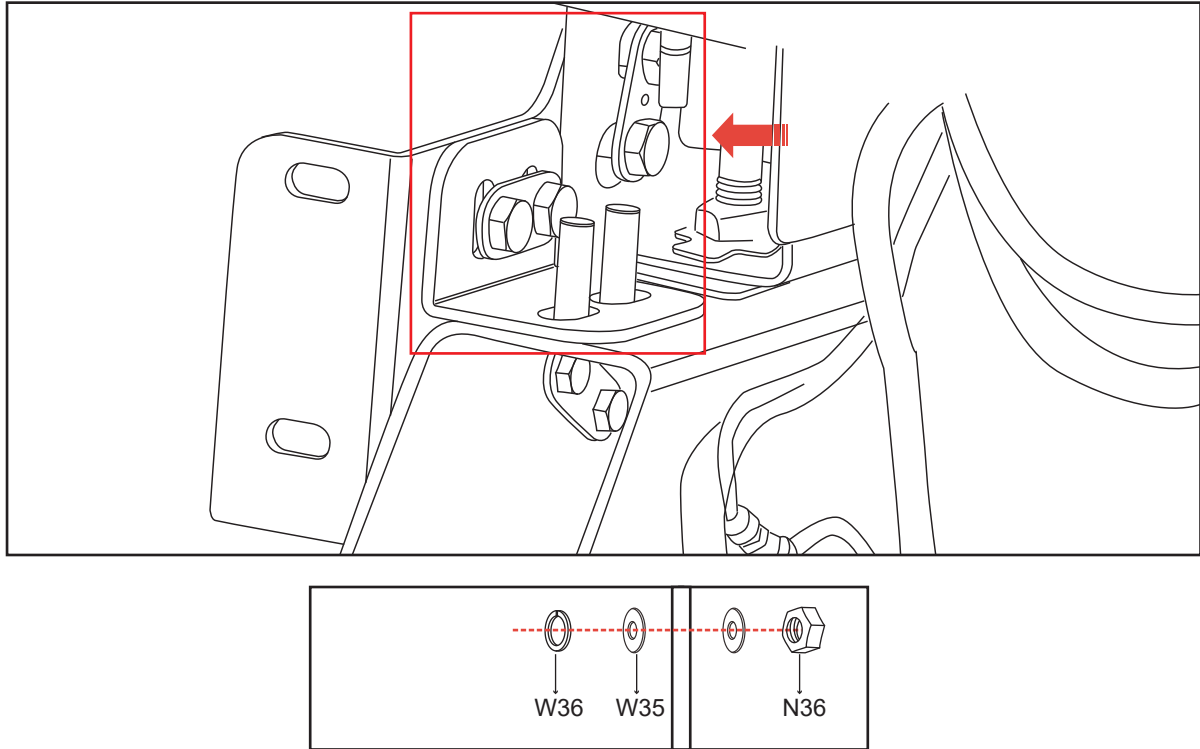
## INSTALLTION I

### Bumper installation.

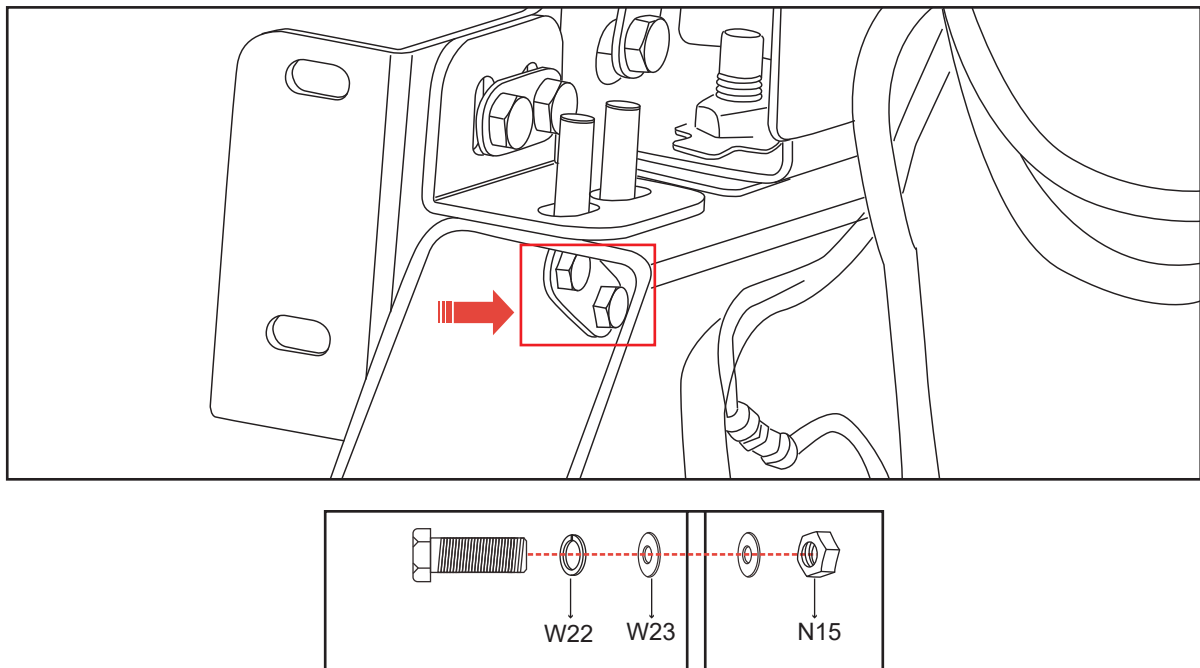
- 1.Secure the brackets to the ATTICA rear bumper (a total of 4 mounting points on both sides).



2. As shown by the arrows in the diagram, secure the brackets to the frame (a total of 12 mounting points on both sides).



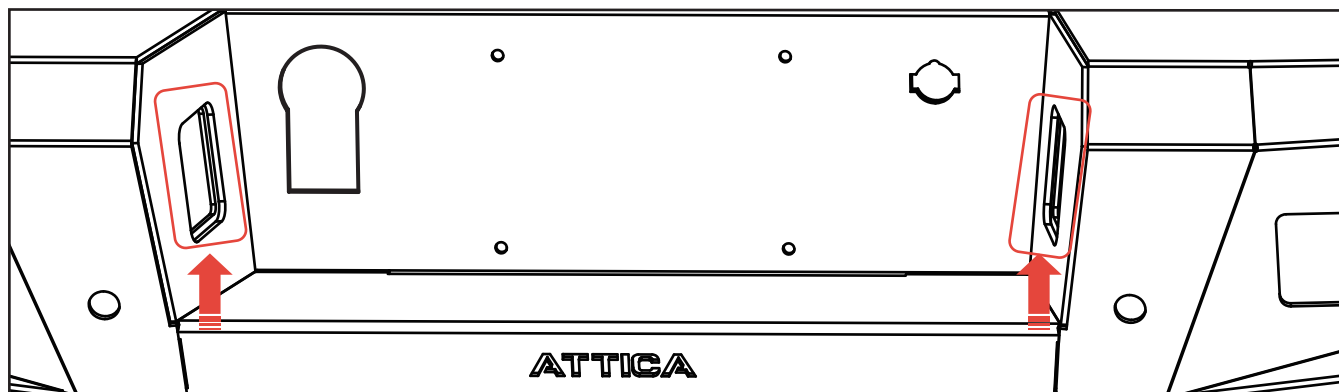
3. If your vehicle is a 2023–2025 F-250 / F-350, secure the brackets to the frame as shown by the arrows in the diagram using double screw plates, M10\*40 bolts, flat washers, spring washers, and nuts (a total of 4 mounting points on both sides).



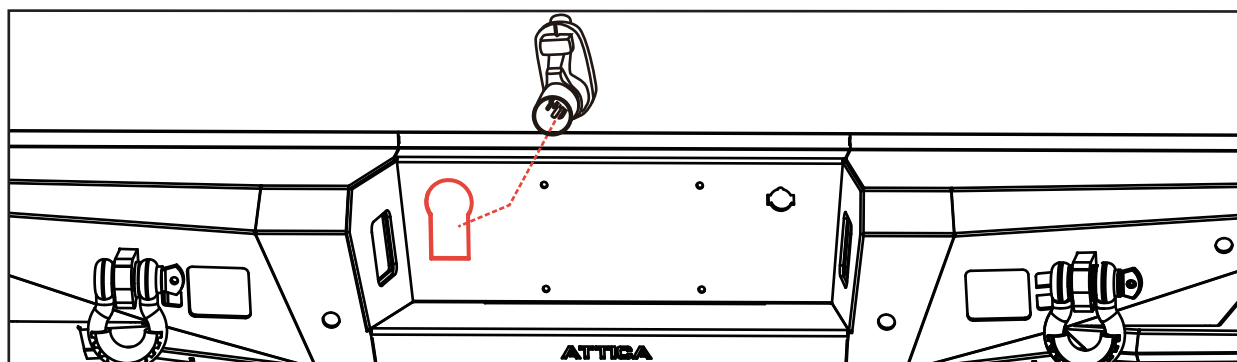
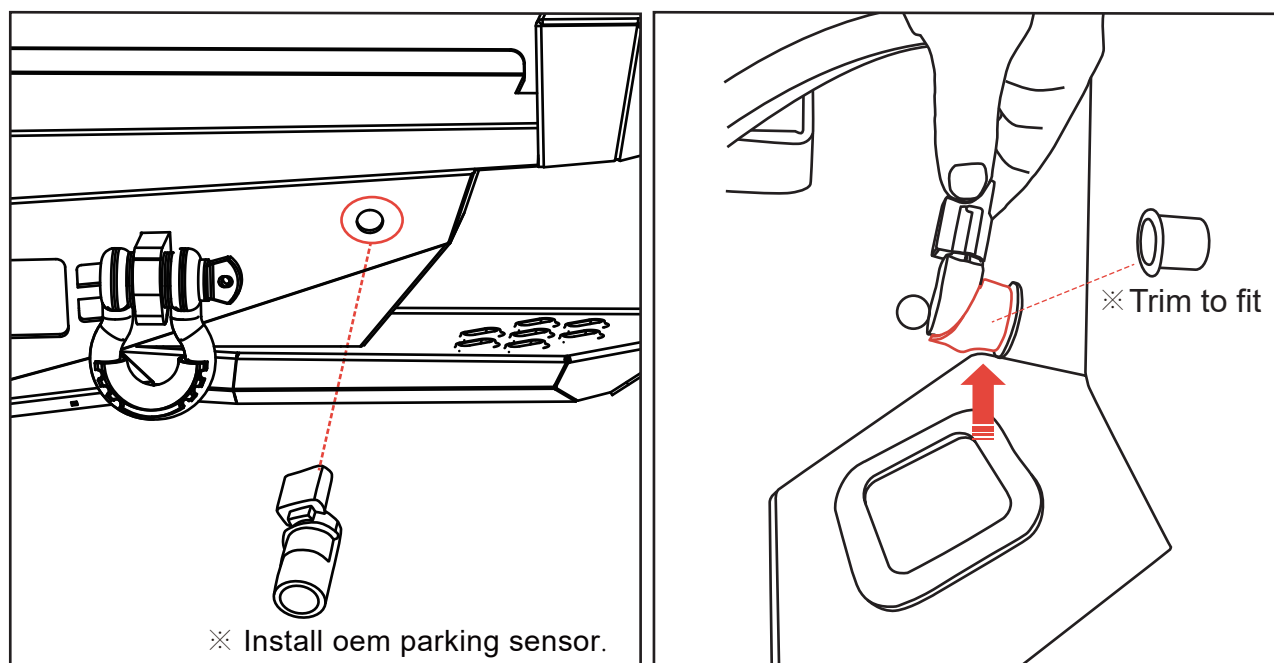
## INSTALLTION II

### Bumper accessories installation.

1. Install the factory license plate light into the license plate light mounting hole.



2. Install the factory sensors and trailer connector onto the rear bumper. Please note that the rubber sleeve must be trimmed according to the shape of the sensor, and then fitted over the sensor.



## FINAL STEP

### EMBRACE THE ADVENTURE

Enjoy the look of your new vehicle! Be sure to review all mounting bolts and re-tighten if needed. Perform occasional checks to keep everything secure. If you have any questions, please email us at [Tech@attica4x4.com](mailto:Tech@attica4x4.com).

**Thank you for choosing our brand to be part of your journey!** As Attica 4x4's reputation grew, so did its community—a vibrant tapestry of off-road enthusiasts united by a shared love for exploration, craftsmanship, and the open road. From the sunlit trails of Southern California to the challenging terrains across the nation, and now to your next adventure with Attica 4x4!