

## 22-24 TOYOTA TUNDRA APEX SERIES STEALTH FRONT BUMPER

ATTTU01A104-BX



**MATERIAL:** E-COATED STEEL / TEXTURED BLACK POWDER COAT FINISH

**DIMENSIONS:** 43.7" X 16.6" X 9"

**PRODUCT WEIGHT:** 61.4 LBS

### CAUTION BEFORE INSTALLING

**Before installation** - Read and understand all instructions, warnings, cautions, and notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

**Customer Service:** (626) 369-2121

*ATTICA4X4 is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.*

Proper installation of this kit requires knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle.

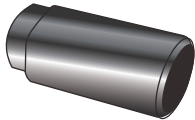
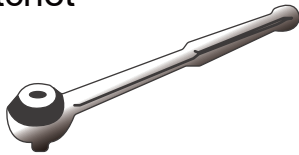


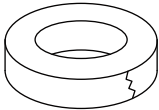
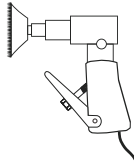
- **Always wear eye protection when operating power tools.** •

*Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:*

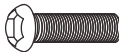









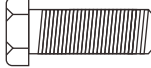


- Name of purchase location
- Bar Code on side of box
- Date above Bar Code
- Date inside box cover

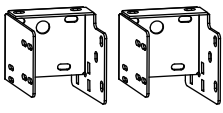
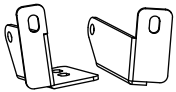


## ⚠ CAUTION

✂ Please recheck fasteners after 250 miles and inspect frequently.

<b>REQUIRED TOOLS</b>	<b>Socket</b> 	<b>Ratchet</b> 
	<b>Hex Key</b> 	<b>Safety Glasses</b> 
<b>Painter's tape</b> 	<b>Angle Grinder</b> 	

## Parts Information

NO.	Parts Name	Size	Illustration	Qty
B06	Bolts	M6*15		8
B19	Bolts	M8*25		6
N14	Nuts	M8-8		6
B32	Bolts	M10*30		10
W23	Flat Washers	φ10*25		16
N17	Nuts	M10-8		10
B68	Bolts	M12*40		8
N19	Nuts	M12-8		10
W25	Flat Washers	φ12*30		24
W25	Spring Washers	φ12		10
B38	Bolts	M12*110		2
/	/	/		/
/	/	/		/

/	Bracket A	/		/
/	Bracket B-L	/		/
/	Bracket B-R	/		/
/	Bracket C	/		/

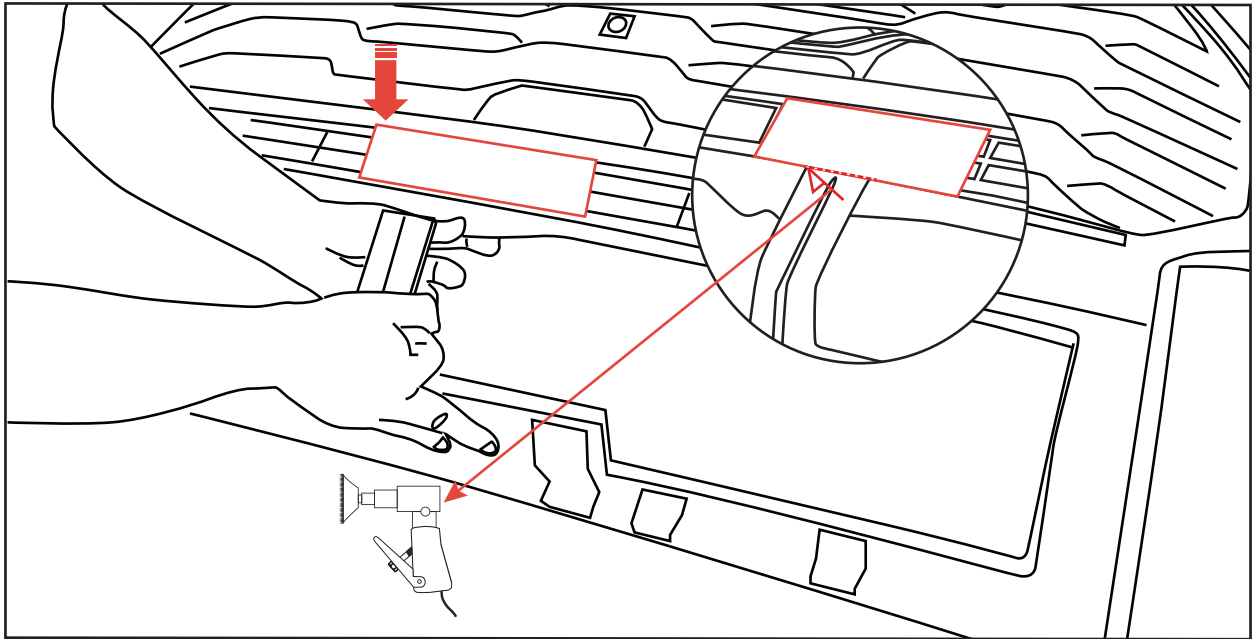
※Note: One pack of spare parts is provided.

※The following are the cutting steps for the factory front fascia.

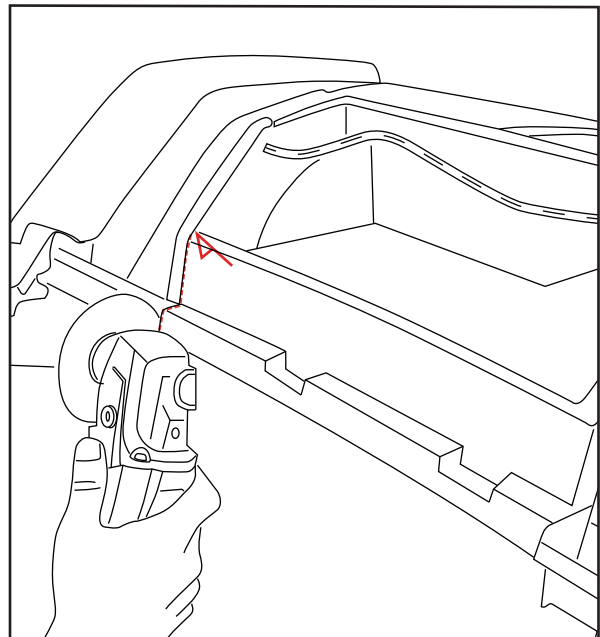
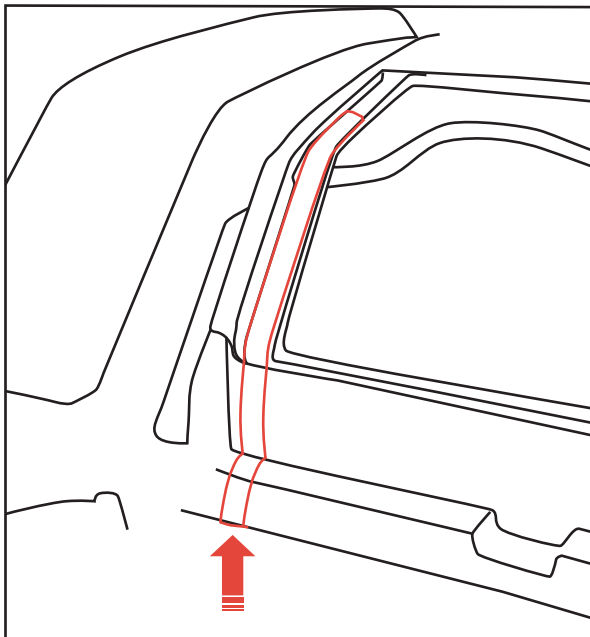
## INSTALLTION I

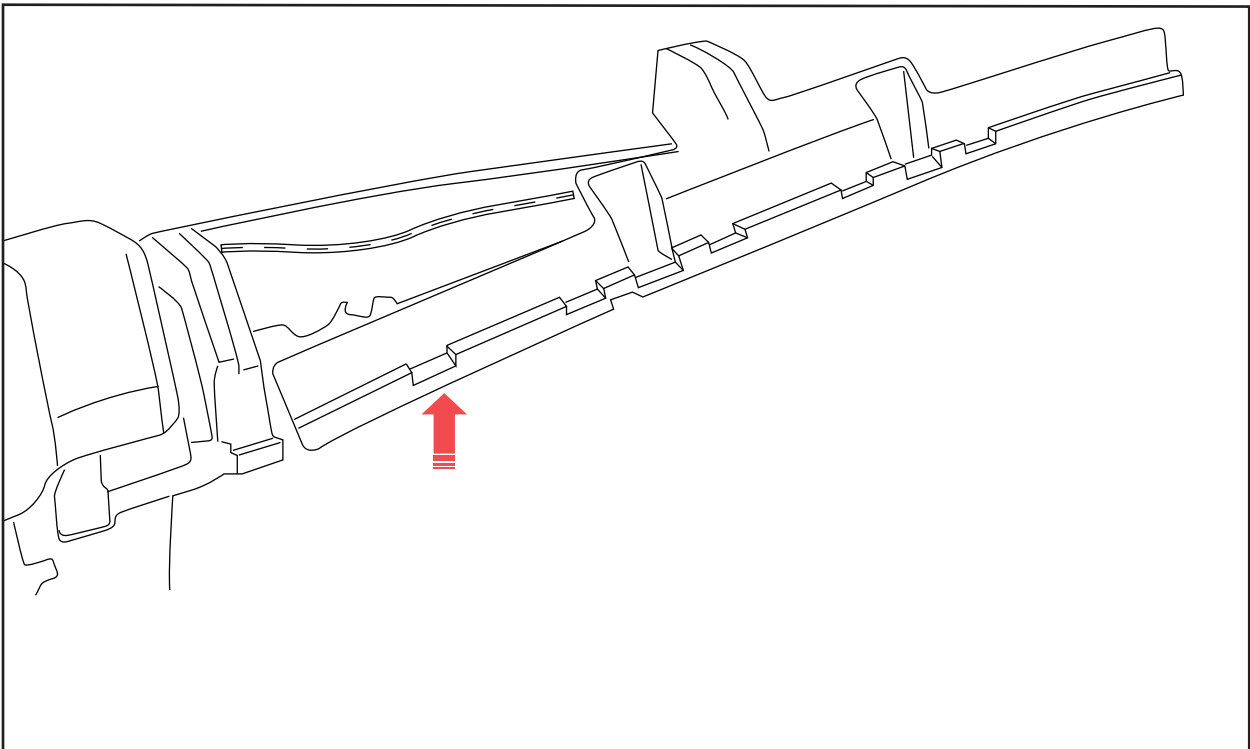
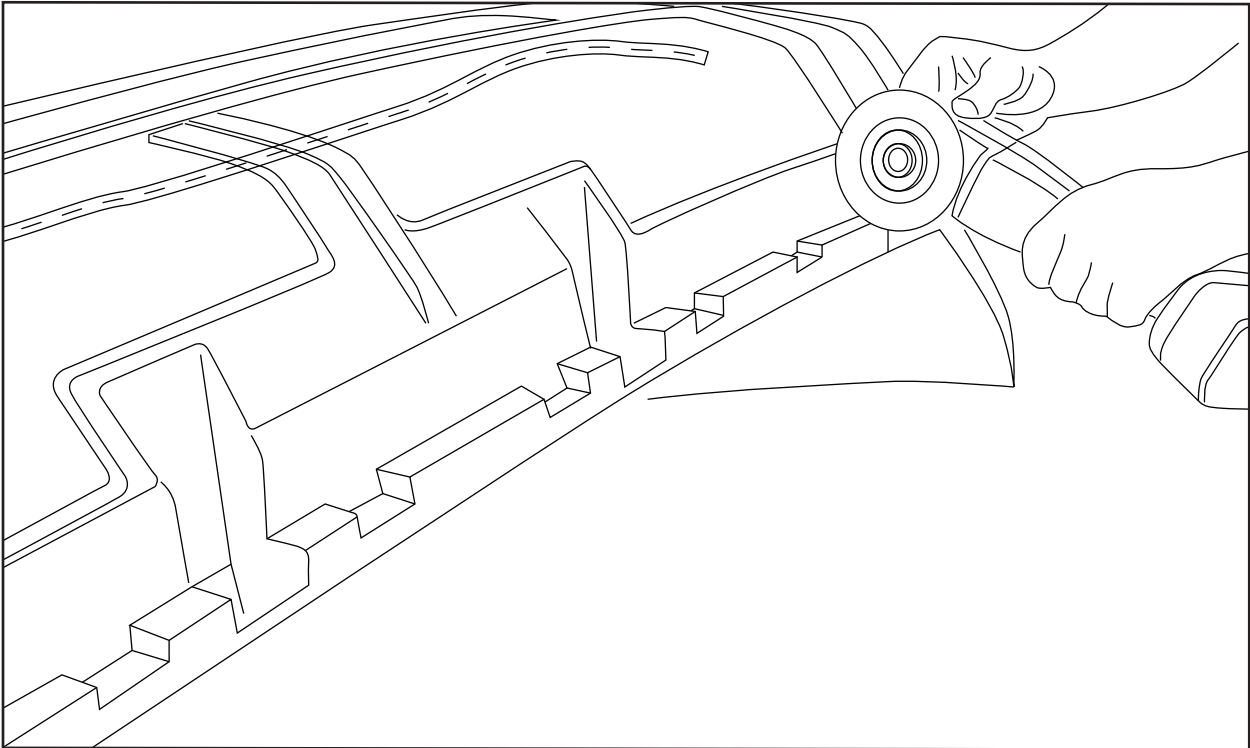
### Trim the front fascia.

1. Three cut locations are required on the front fascia. The first cut is at the top of the center rib. Use masking tape to mark the cut line as a guide, then use a grinder with a cutoff wheel to cut the plastic.



2. Next, make the cuts at the locations shown in the diagram on both the left and right sides. Then, remove the plastic pieces that were cut out.





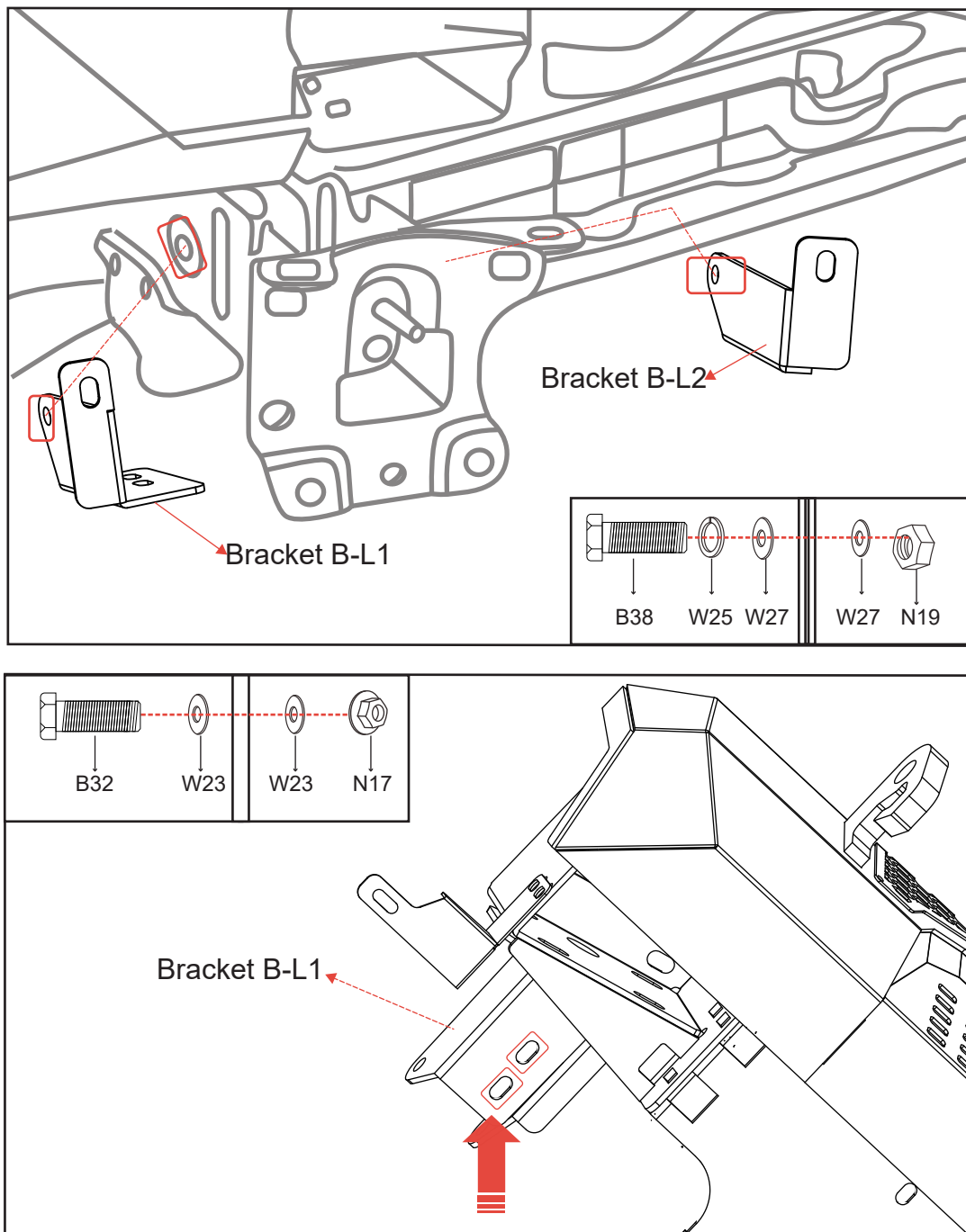
3.Reinstall the front fascia and fender liners.

※ The following are the installation steps.

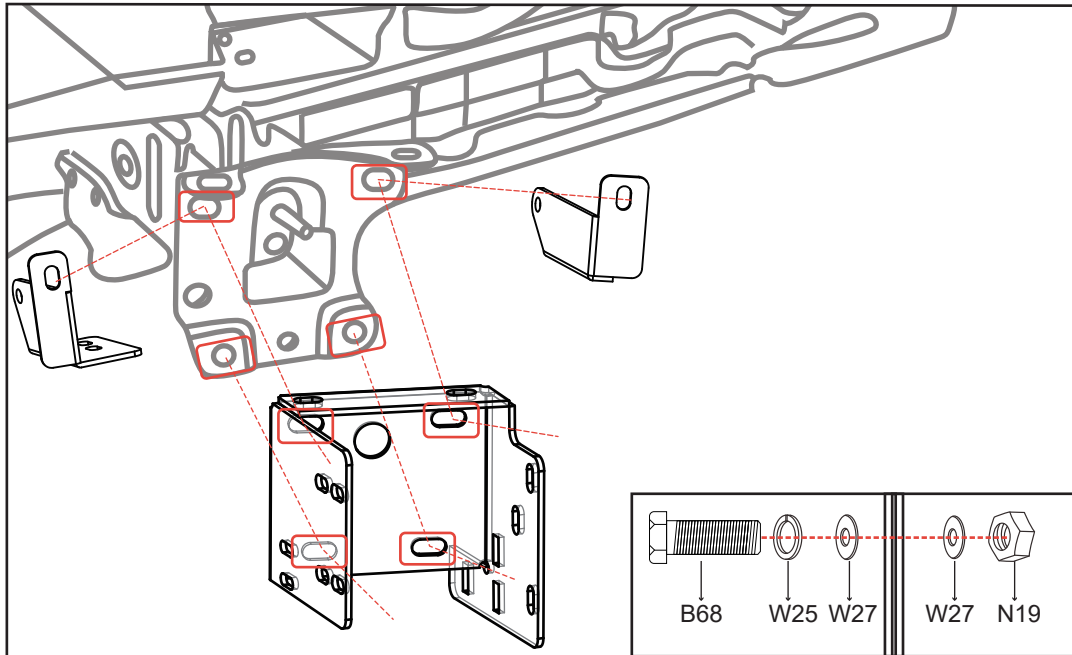
## INSTALLTION I

### Winch plate installation.

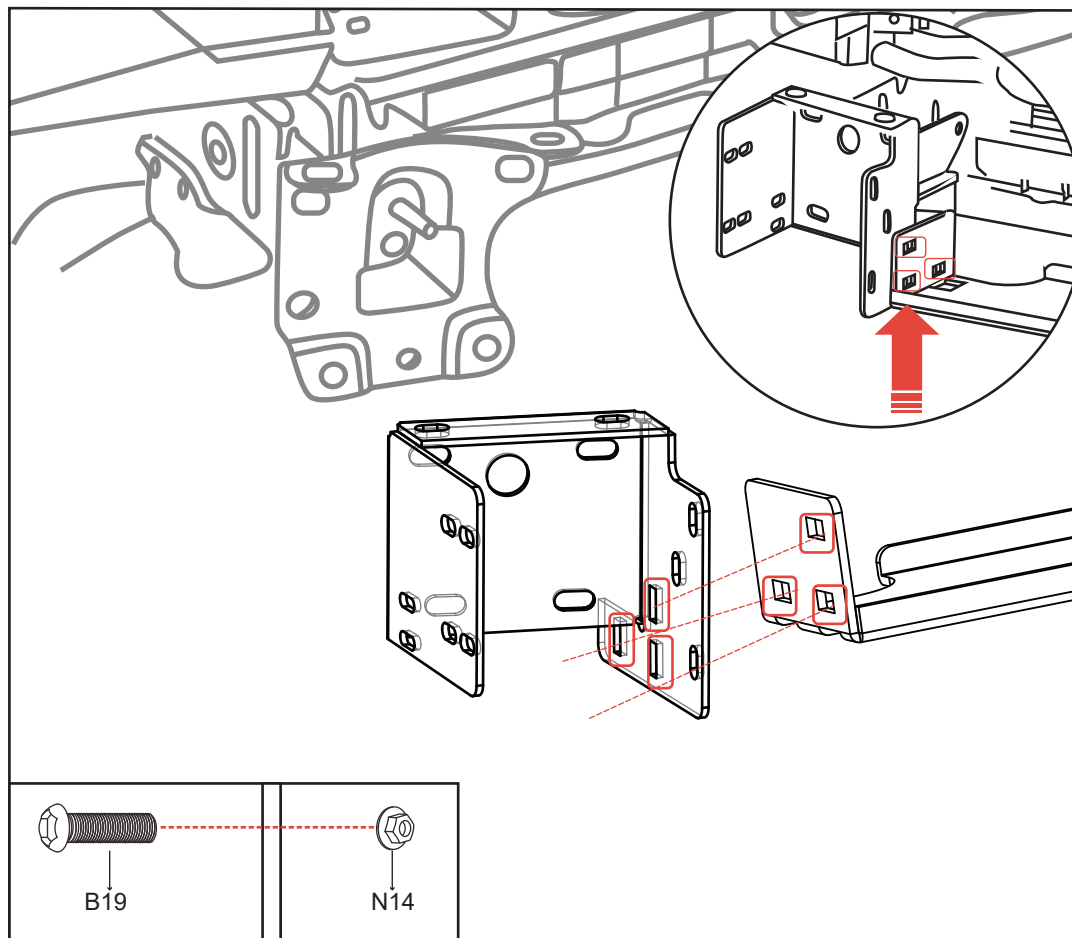
1. Secure Bracket B-L1 and Bracket B-L2 to the frame rail. Secure Bracket B-R1 and Bracket B-R2 to the frame rail on the other side.



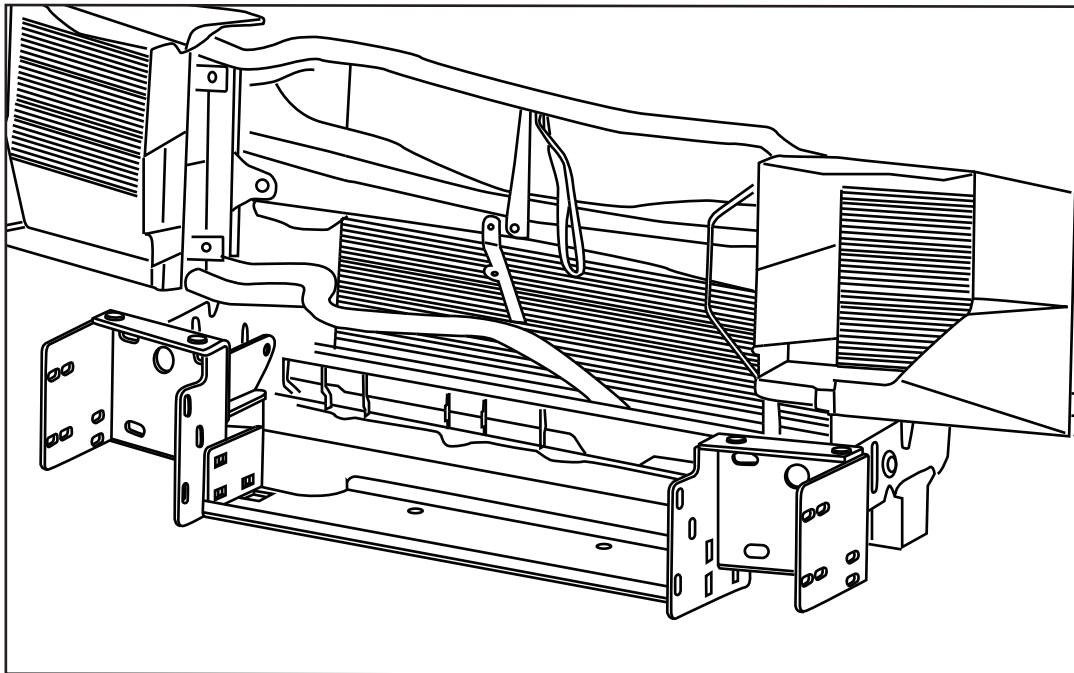
2. Secure Bracket A to the frame rail.



3. Install the ATTICA front bumper onto Bracket A.



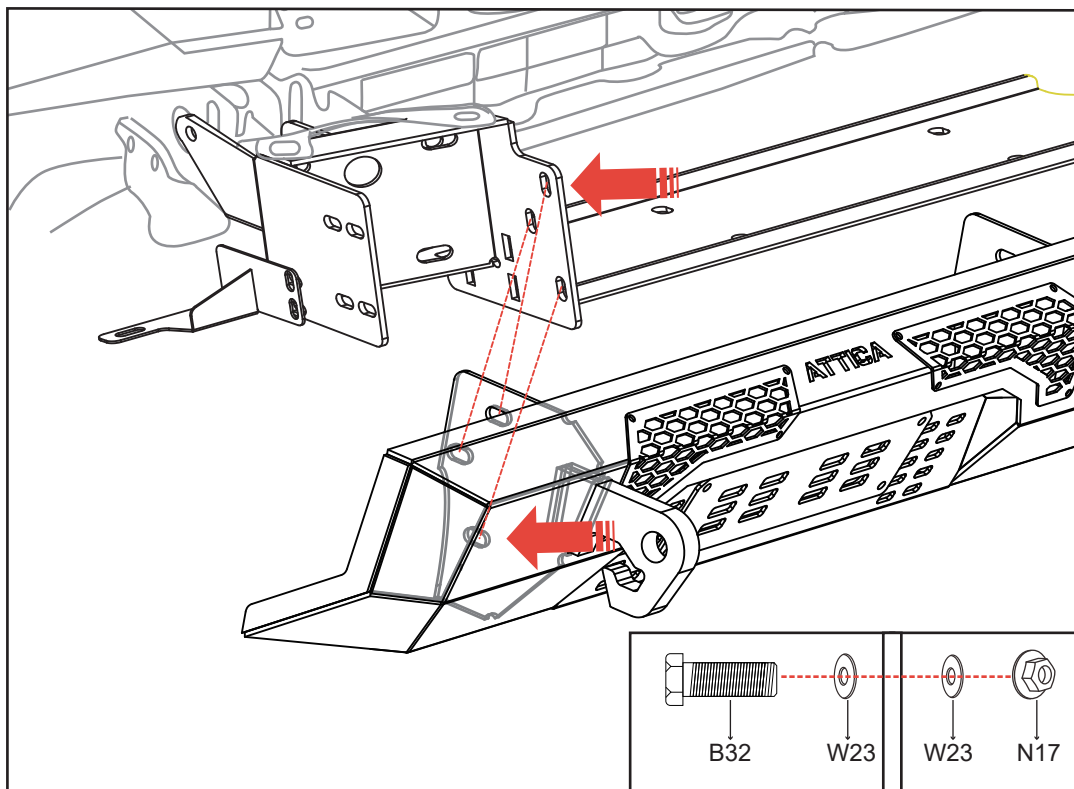




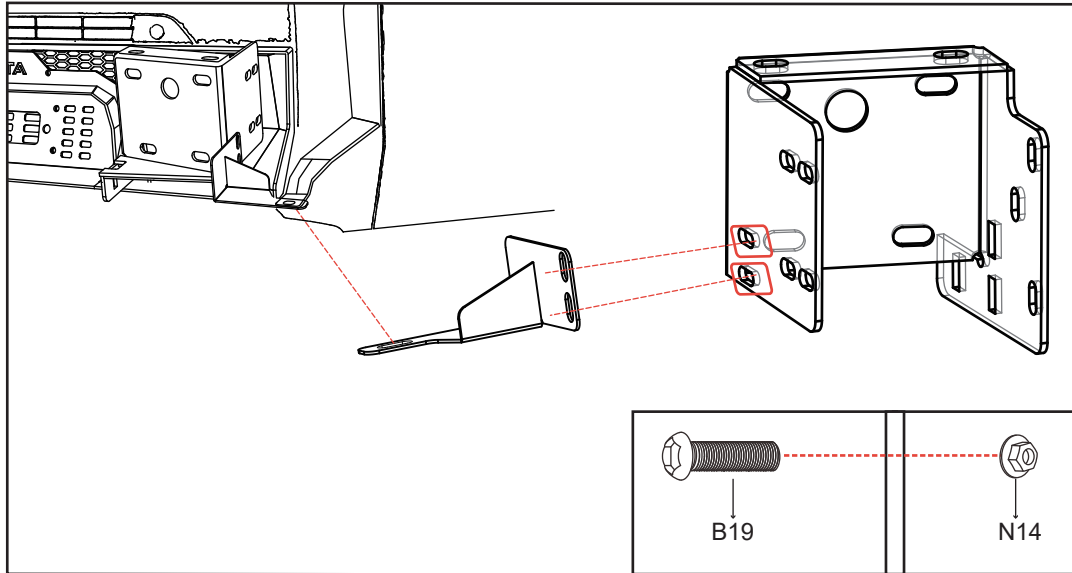
## INSTALLTION II

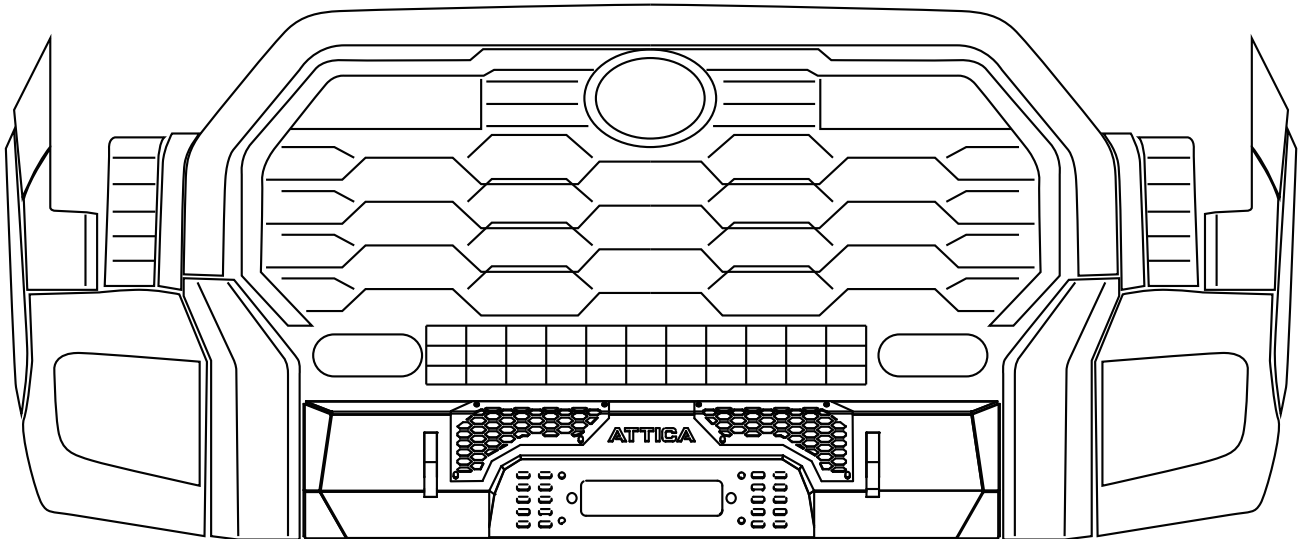
### Bumper installation.

1. Install the ATTICA front bumper onto thr Bracket A.



2. Secure Bracket C to Bracket A (1 per side). Then attach the factory fascia to Bracket C to prevent it from moving.





## FINAL STEP

### EMBRACE THE ADVENTURE

Enjoy the look of your new vehicle! Be sure to review all mounting bolts and re-tighten if needed. Perform occasional checks to keep everything secure. If you have any questions, please email us at [Tech@attica4x4.com](mailto:Tech@attica4x4.com).

**Thank you for choosing our brand to be part of your journey!** As Attica 4x4's reputation grew, so did its community—a vibrant tapestry of off-road enthusiasts united by a shared love for exploration, craftsmanship, and the open road. From the sunlit trails of Southern California to the challenging terrains across the nation, and now to your next adventure with Attica 4x4!