

## 19-24 RAM 1500 TERRA SERIES FRONT BUMPER

ATTTRM03A103-BX & ATTTRM03A103-4-BX



**MATERIAL:** E-COATED STEEL / TEXTURED BLACK POWDER COAT FINISH

**DIMENSIONS:** 80.07 " X 26.96 " X 17.59 " & 35.2 " X 7.4 " X 2.9 "

**PRODUCT WEIGHT:** 131.78 LBS & 36.3 LBS

### CAUTION BEFORE INSTALLING

**Before installation** - Read and understand all instructions, warnings, cautions, and notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.

**Customer Service:** (626) 369-2121

*ATTICA4X4 is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.*

Proper installation of this kit requires knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle.


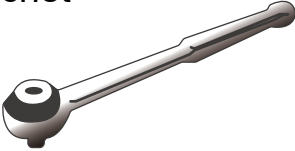

- **Always wear eye protection when operating power tools.** •

*Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:*

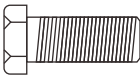










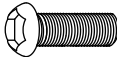

- Name of purchase location
- Bar Code on side of box
- Date above Bar Code
- Date inside box cover




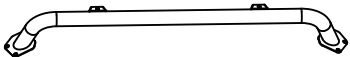
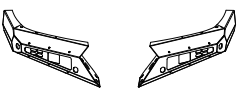
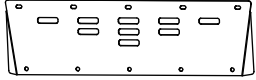
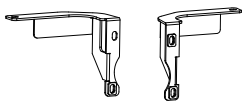
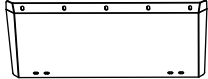
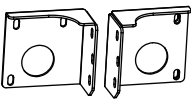




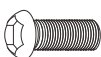
## ⚠ CAUTION

✂ Please recheck fasteners after 250 miles and inspect frequently.








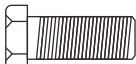



<h2>REQUIRED TOOLS</h2>	<p>Socket</p> 	<p>Ratchet</p> 
<p>Hex Key</p> 		

## Parts Information

NO.	Parts Name	Size	Illustration	Qty
B47	Bolts	M14*40		2
W35	Flat Washer	φ14*27		2
W36	Spring Washer	φ14		2
B75	Bolts	M12*45		2
N24	Nuts	M12-8		2
W28	Flat Washer	φ12*30		4
W29	Spring Washer	φ12		2
B43	Bolts	M10*35		6
N26	Nuts	M10-8		6
W33	Flat Washer	φ10*25		12
W32	Spring Washer	φ10		6
B17	Bolts	M8*20		6
N14	Nuts	M8-8		6

B94	Bolts	M5*15		6
W07	Nuts	φ5*15		6
/	Main bar	/		1
/	Bull bar	/		1
/	Side wings	/		2
/	Skid plate 1	772*225mm		1
A1	/	303*349mm		2
/	Skid plate 2	777*425mm		1
A2	Bumper brackets	298*326mm		2
A3	/	50*50mm		2
A4	/	73*73mm		2
/	Skid plate brackets	144*191mm		2
B06	Bolts	M6*15		16
B19	Bolts	M8*25		36



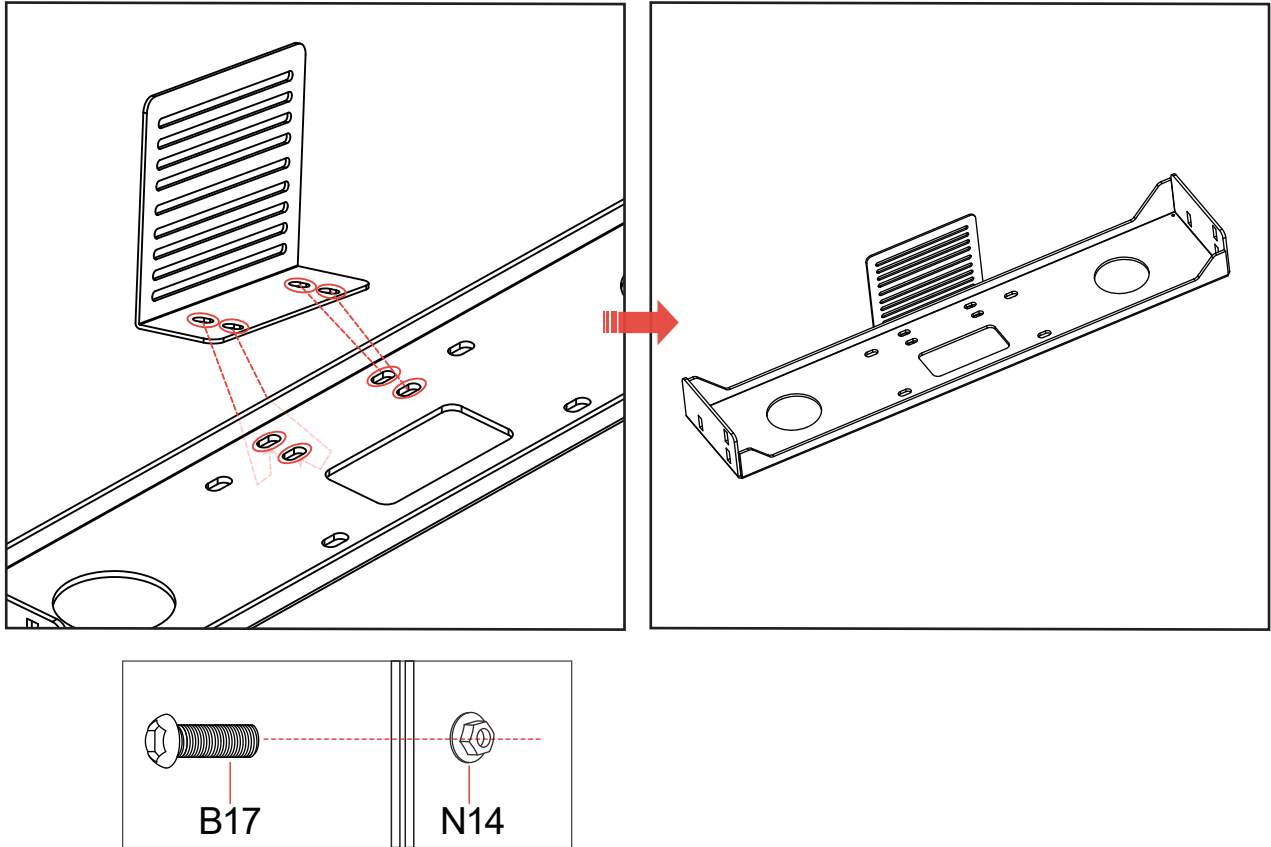
N14	Nuts	M8-8		26
W43	Flat Washer	φ8*20		36
W16	Spring washer	φ8		32
B32	Bolts	M10*30		8
N15	Nuts	M10-8		8
W23	Flat Washerr	φ10*25		14
W22	Spring washer	φ10		8
B75	Bolts	M12*45		8
N24	Nuts	M12-8		8
W28	Flat Washerr	φ12*30		14
W29	Spring washer	φ12		8

※Note: One pack of spare parts is provided.

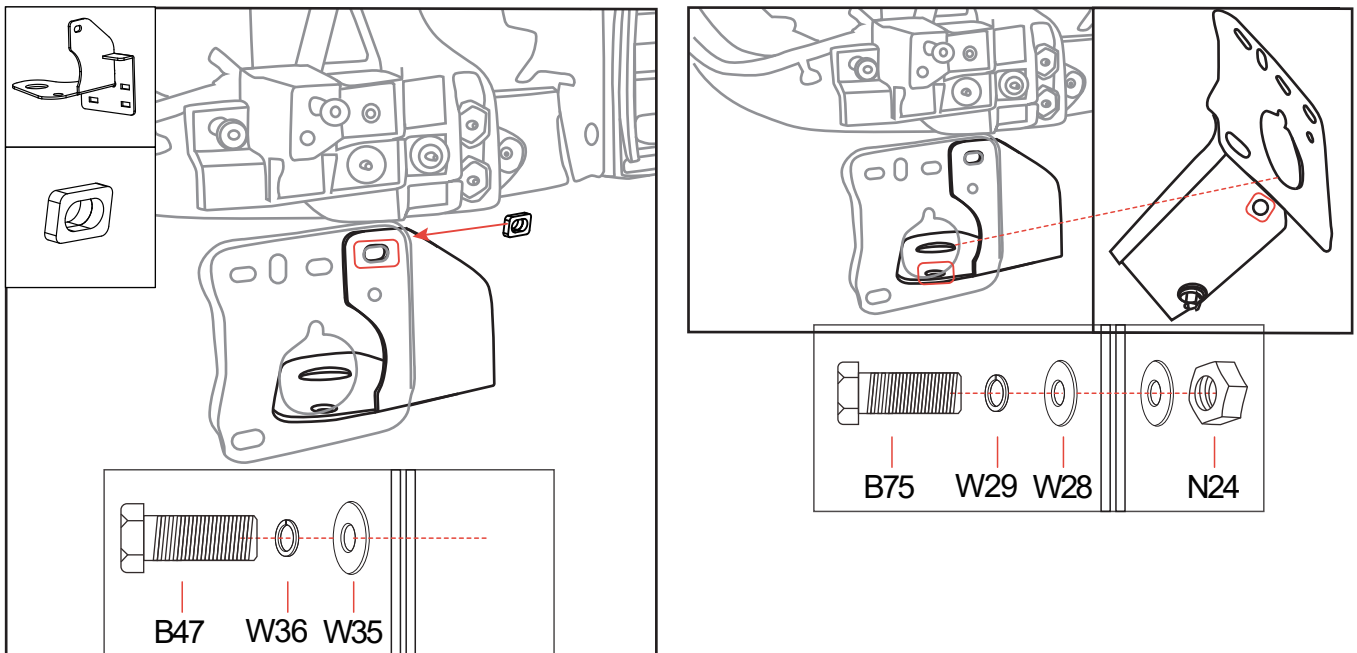
## INSTALLTION I

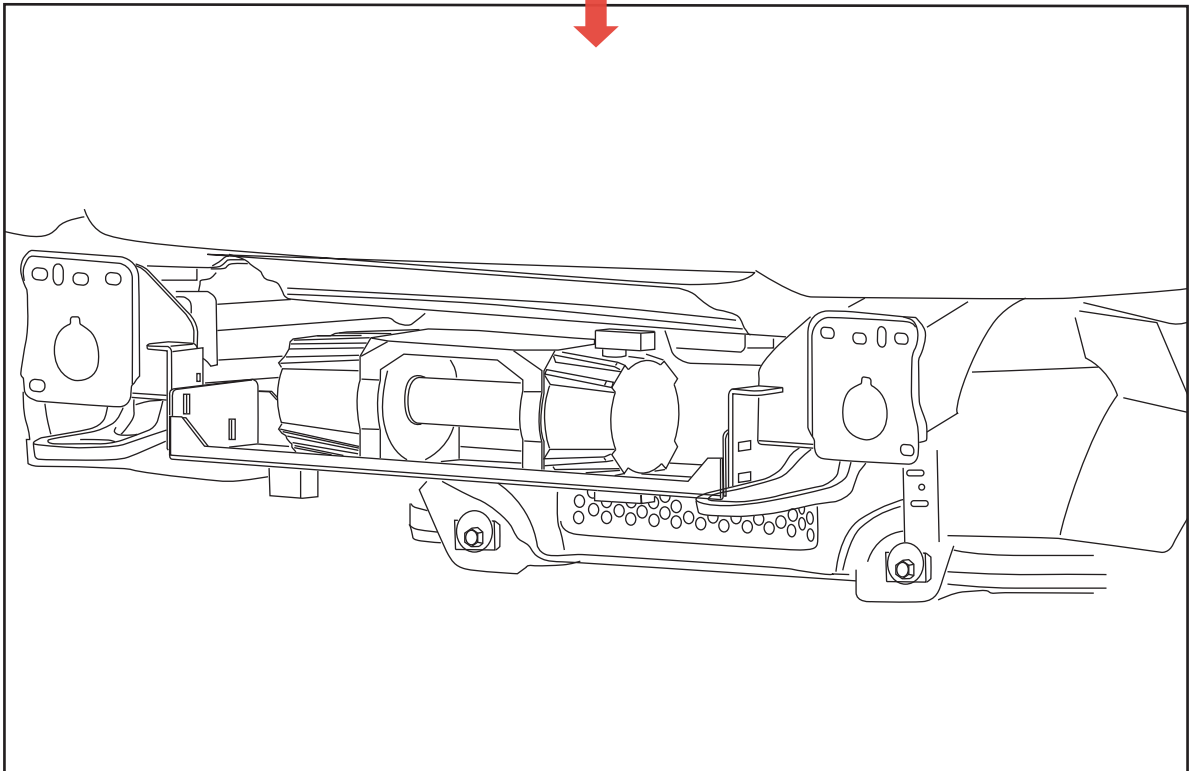
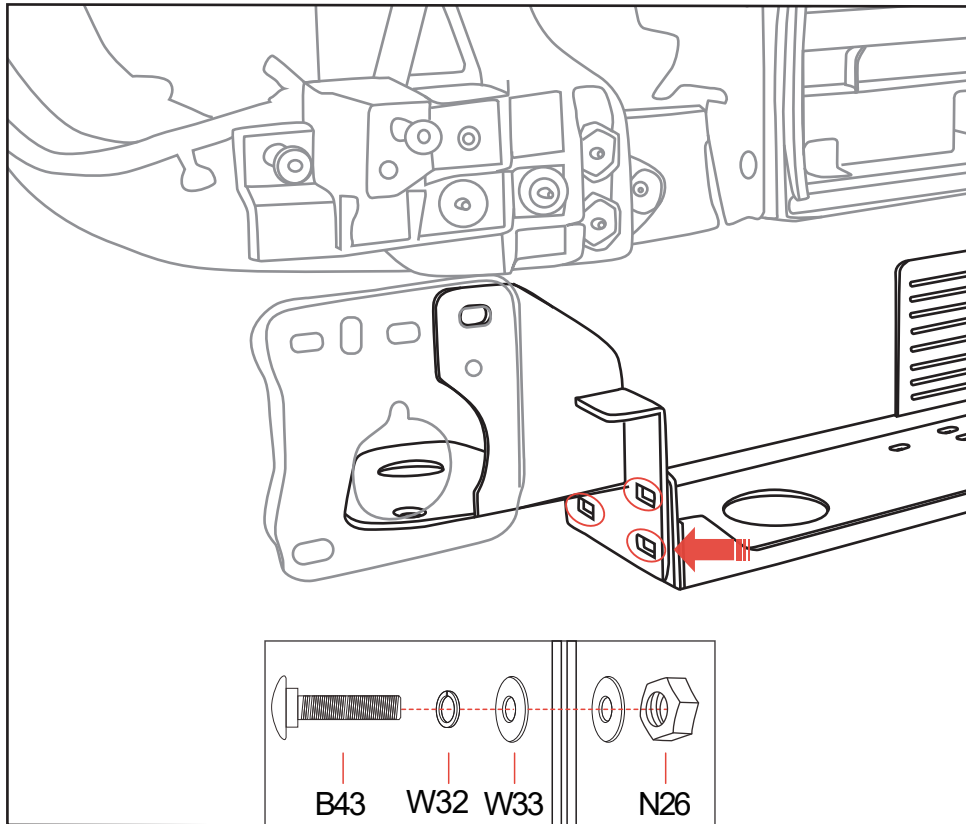
### Winch plate installation.

1. Assemble the winch plate with the winch control box relocation bracket.



2. Secure the winch to the winch plate. Secure the control box to the winch control box relocation bracket, then mount the winch plate to the vehicle.

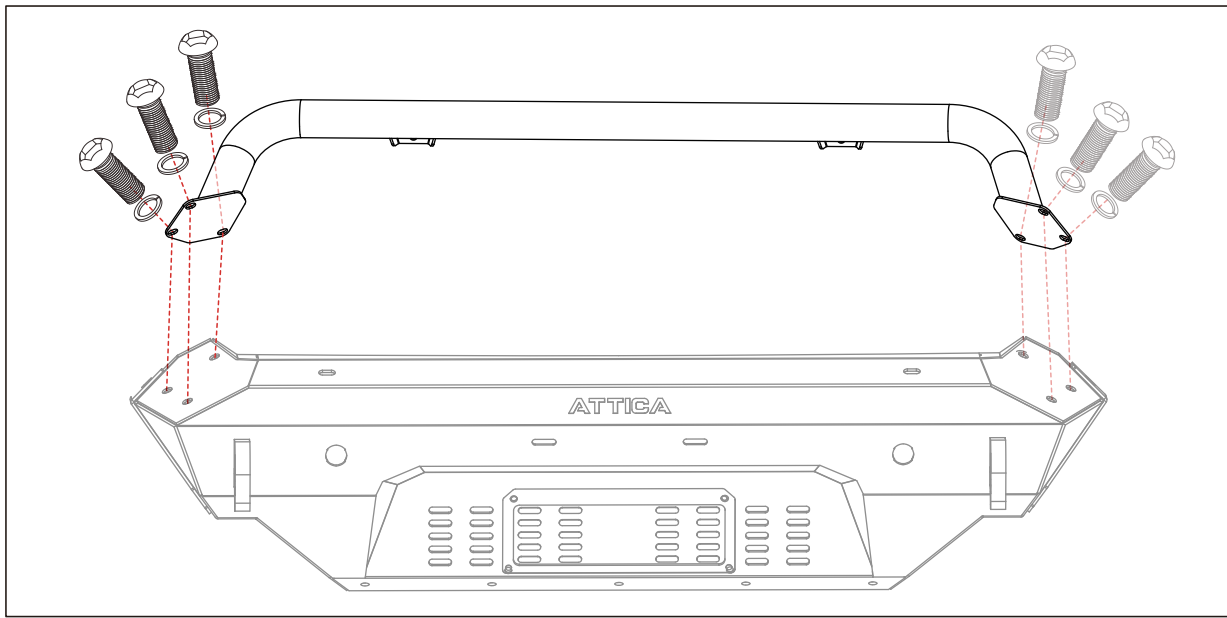




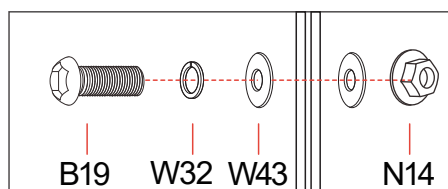
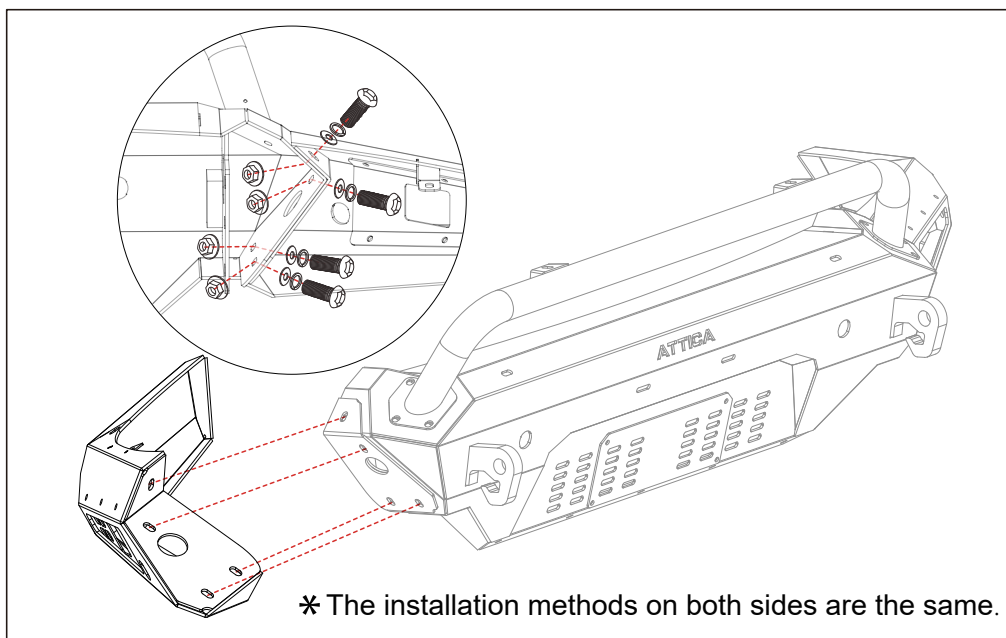
## INSTALLTION II

### Bumper assembly.

1. Assemble the main body with the bull bar.



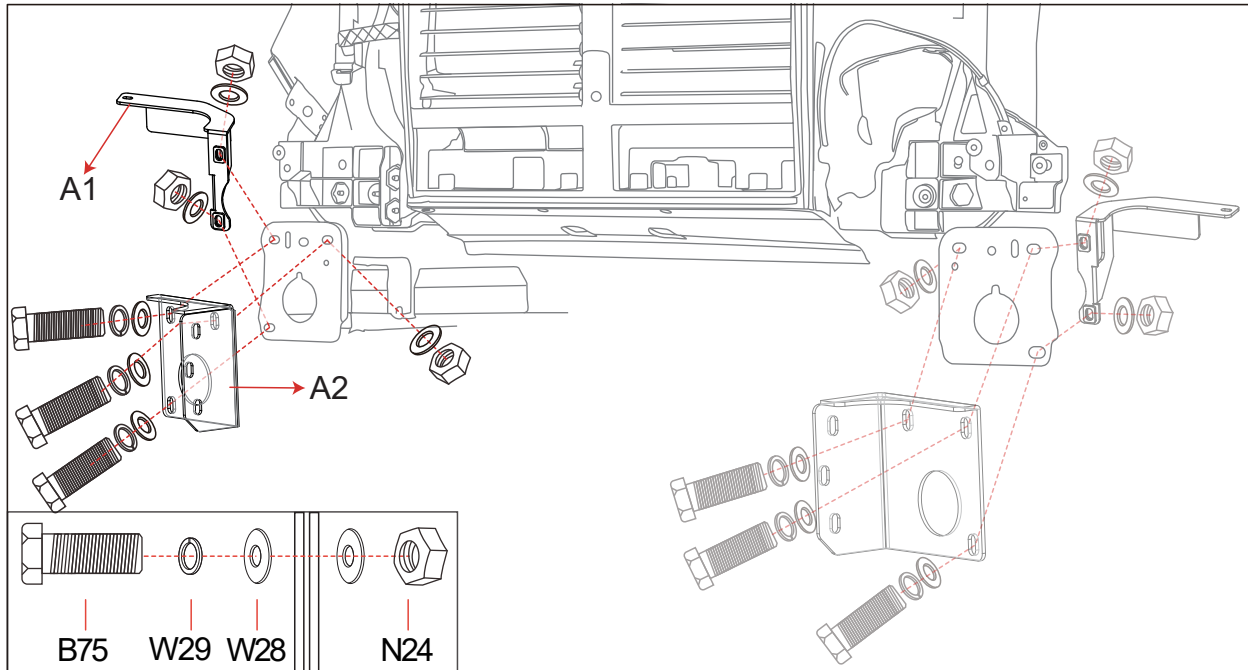
2. Assemble the main body with the side wings.



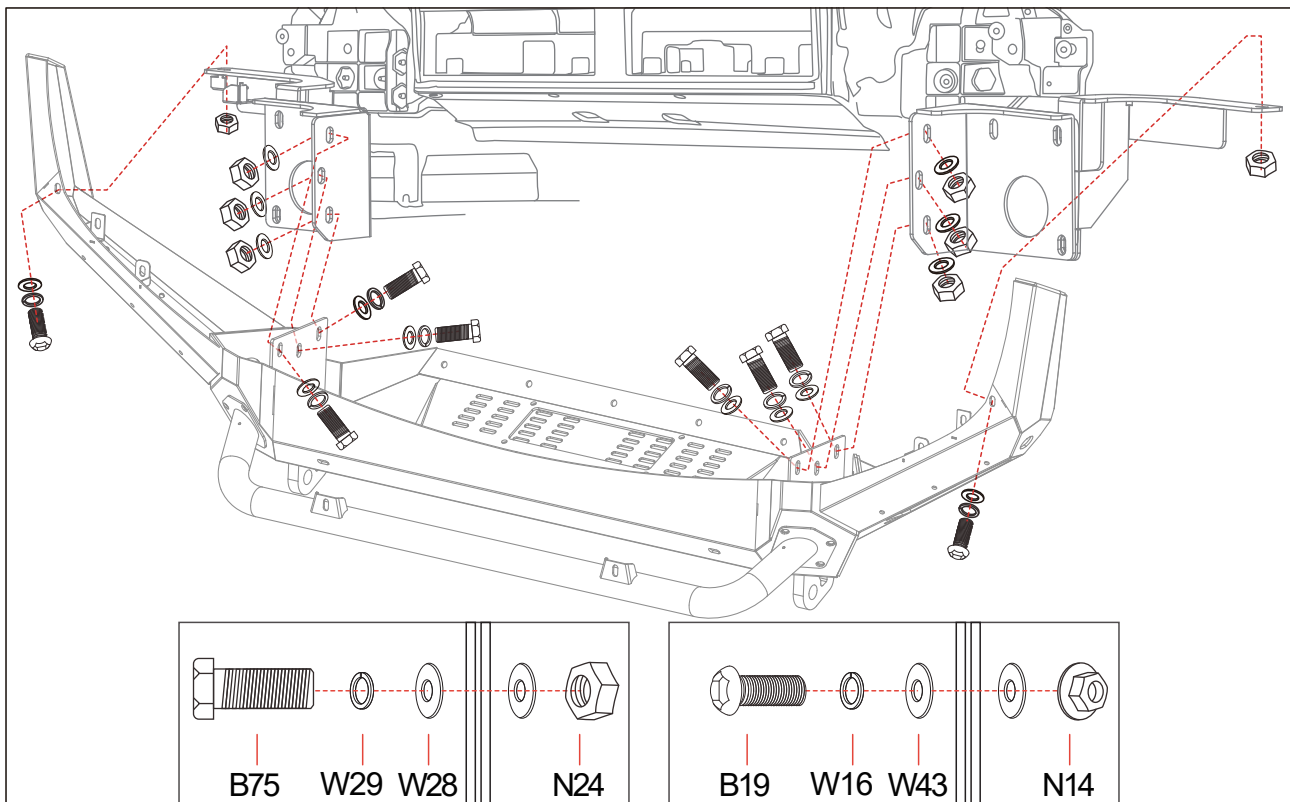
## INSTALLTION III

### Bumper installation.

1. Secure the front bumper mounting brackets to the vehicle.



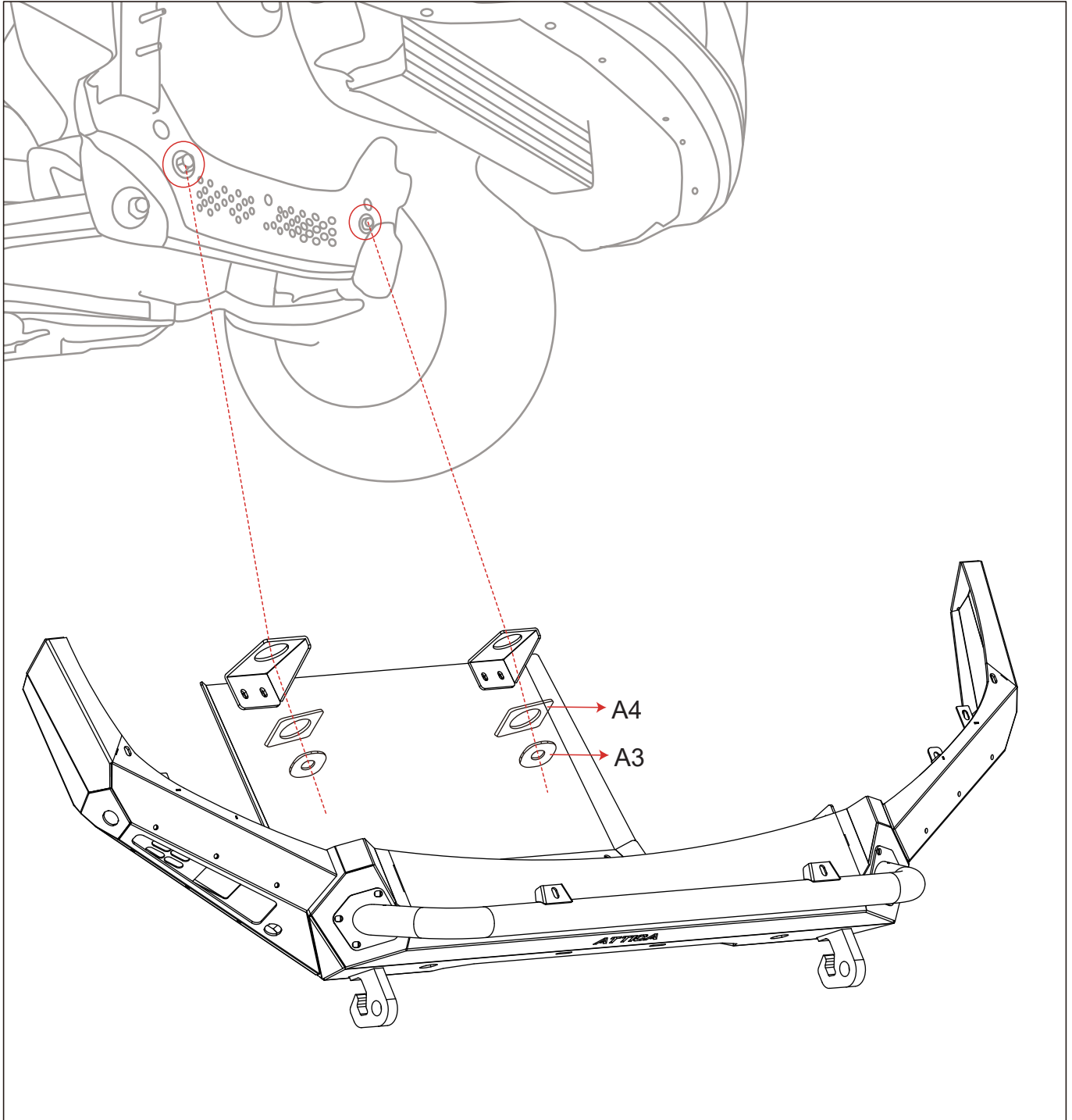
2. Secure the front bumper to the brackets.



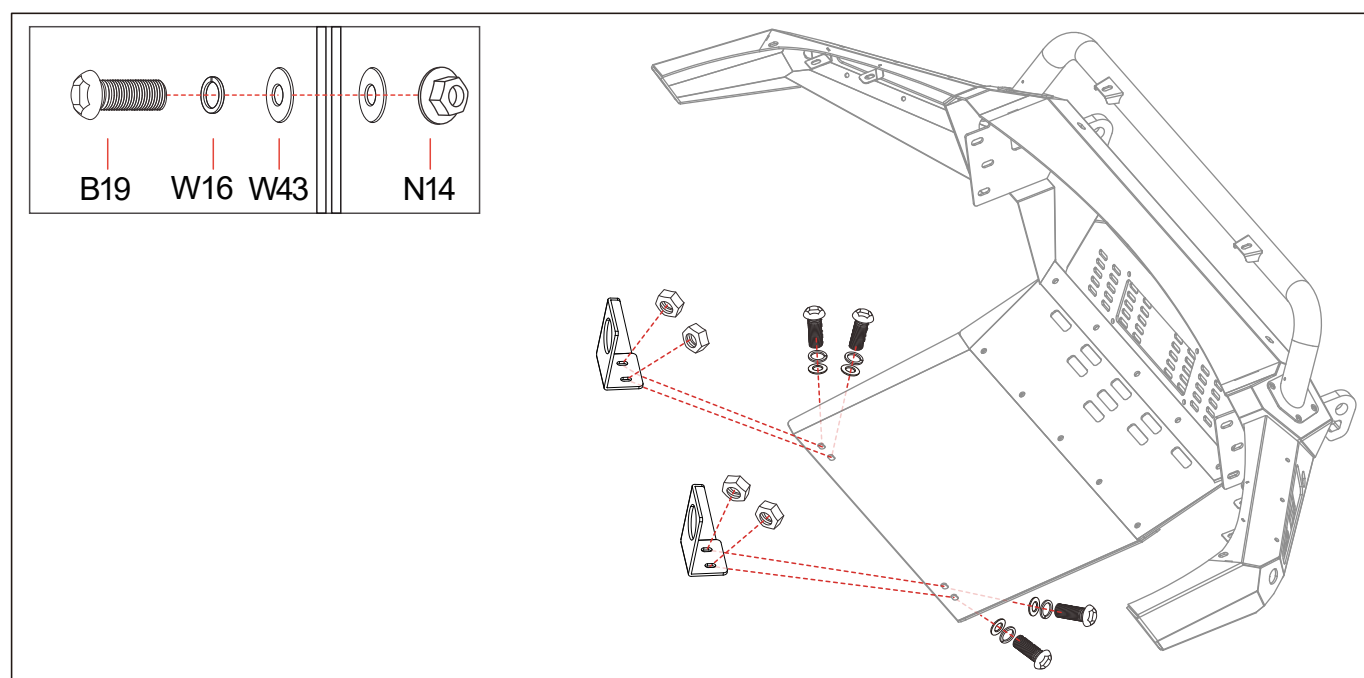
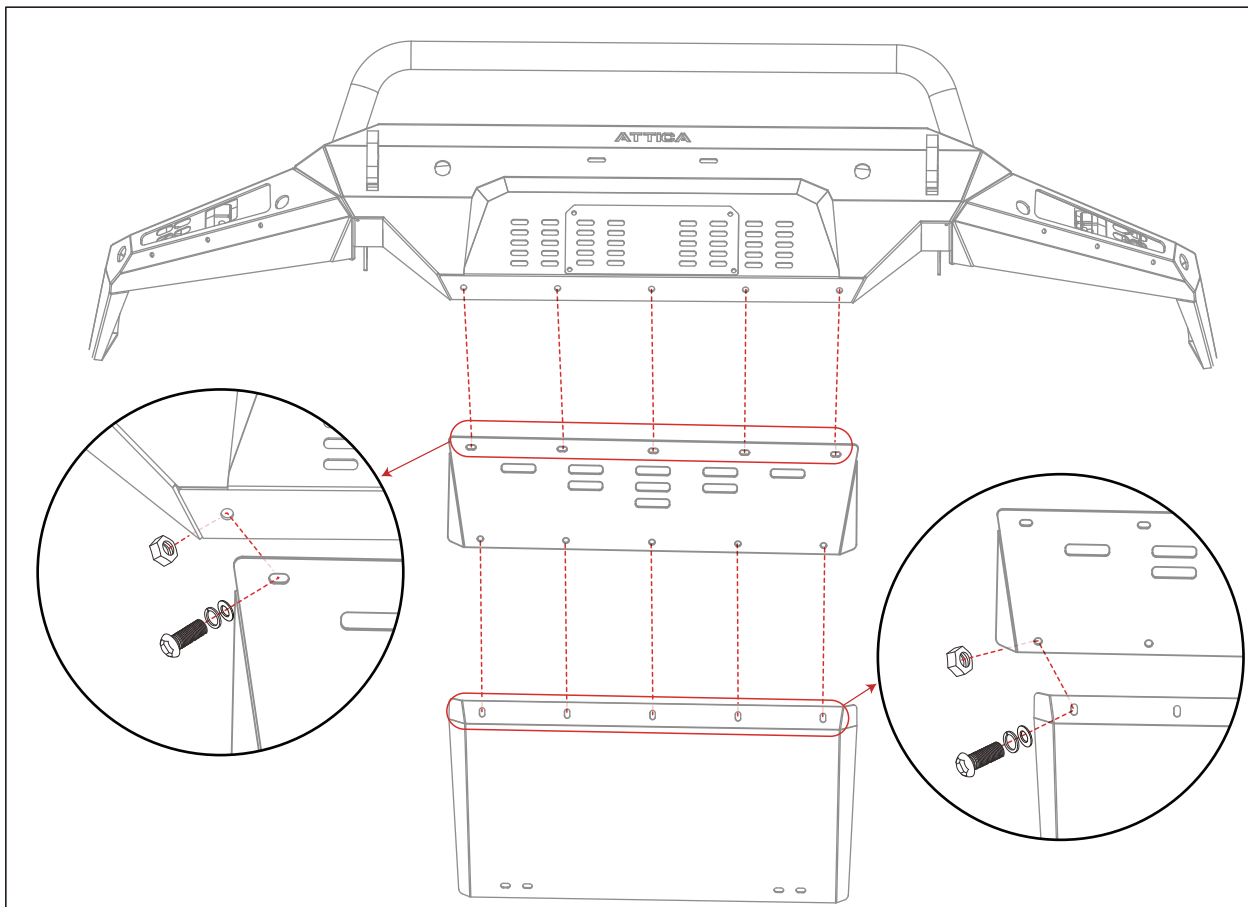
## INSTALLTION IV

### Skid plate installation.

1. Install the skid plate brackets to the factory mounting points using the factory bolts and nuts.



2. Install the skid plate brackets on the factory mounting points.



## FINAL STEP

### EMBRACE THE ADVENTURE

Enjoy the look of your new vehicle! Be sure to review all mounting bolts and re-tighten if needed. Perform occasional checks to keep everything secure. If you have any questions, please email us at **Tech@attica4x4.com**.

**Thank you for choosing our brand to be part of your journey!** As Attica 4x4's reputation grew, so did its community—a vibrant tapestry of off-road enthusiasts united by a shared love for exploration, craftsmanship, and the open road. From the sunlit trails of Southern California to the challenging terrains across the nation, and now to your next adventure with Attica 4x4!